



- NOTES:
1. PART TO BE CLEAN AND BURR FREE
 2. BREAK ALL CHAMFERS, INSIDE AND OUT .010
 3. NO SURF. OF MOUNTING
 4. SURFACE FINISH TO BE RA 32 OR BETTER UNLESS OTHERWISE NOTED
 5. ANGULAR TOLERANCE $\pm 1/2^\circ$ 35-42 RE

DATE	LEV.	REVISION	E.C.N.	DR.	CK.
10/14/02	A	RELEASE FOR QUOTATION		KJT	
10/14/02	B	RELEASE FOR PRODUCTION		CT	
9/28/05	B	NOTE ADDED SPLINE BEAD		CT	

ALLOWABLE TOLERANCES (UNLESS SPECIFIED)	DRAWN K. J. T.	SCALE N.A.
.00 = $\pm .02$	DATE 10/08/02	CHECKED
.000 = $\pm .005$		
.0000 = $\pm .0005$		
ANGLES = ± 1 DEG.		

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MATERIAL	MAT'L CODE:
AISI C-4340	
HEAT TREAT Rc 48-50	FINISH BLACK OXIDE
TAYLOR RACE ENGINEERING 2010 AVENUE G UNIT 814 PLANO TEXAS 75075 PHONE 972-422-0567 FAX 972-422-8877	

NAME	STUB AXLE FLANGE 86MM VW STYLE
PART NO.	INV-0200413